



Dart Aerospace Ltd.
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RBW1205G00332-3G-23

Job Sheet 179108



Part No: RBW1205G00332-3G-23

Job Qty: 14 ea

Part Name: Screw (Modified B/O)



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/13/18

Job Tracking No:

Due Date: 9/12/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW1205G00332-3G Rev 6 IPP Rev A 18.02.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	14 Ea	9/12/18	9/12/18	0.00	0.00	Start Up Machining-4		DJP 18-09-21
100	Lathe Conv	14 pcs	9/12/18	9/12/18	0.50	1.17	Lathe Conv-2		DJP 18-09-21
110	QC	14 pcs	9/12/18	9/12/18	0.00	0.00	QC2 Machining-5		DJP 18-09-21
120	QC	14 pcs	9/12/18	9/12/18	0.00	0.00	QC8 Machining-5		DJP 18-09-21
130	Packaging	14 pcs	9/12/18	9/12/18	0.00	0.00	Packaging3-2		DJP 18-09-21
140	QC21-SA	14 Ea	9/12/18	9/12/18	0.00	0.00	QC21		21

Part Op 100 - Machine as per DWG.
Descriptions: 130 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
92196A139	SCREW 6-32 x 1/8" SS	14 Ea (1 ea)	90-Start up Operation	S046077

GA053

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	92196A139	14	19	0

Part Specifications

Specifications could not be found.

Plex 9/20/18 1:05 PM dart.menard.jean-luc



Container No: S112421



Part: RBW1205G00332-3G-23

Job No: 179108

Serial No/Batch: S112421

Revision: 6

Inspector:

Exp Date:

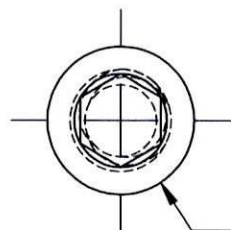
Instructions:

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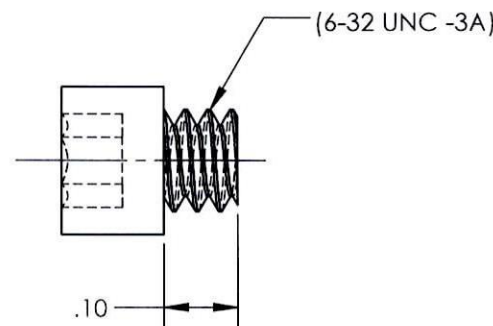
Date: 09/21/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-23 ADDED THIS PART FOR REDESIGN.	3/2/2011	JAG	
3		-23 CH'D O.D. FROM Ø.20 TO Ø.200 +.003-.000.	2/15/2012	RJC	SE



Ø .200^{+.003}_{-.000}



(-23)

SCREW

DART AEROSPACE	
TITLE MAIN GEAR BOX DRAIN TOOL	
DWG NO. RBW1205G00332-3G-23	REV 6
MAT'L S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± .5°
FINISH	.X ± .1 SURFACES = 125/✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: GILBERT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	AGUSTA
APPROVED: GILBERT	
SCALE 4:1	DATE 2/22/2011 SHEET 7 OF 8